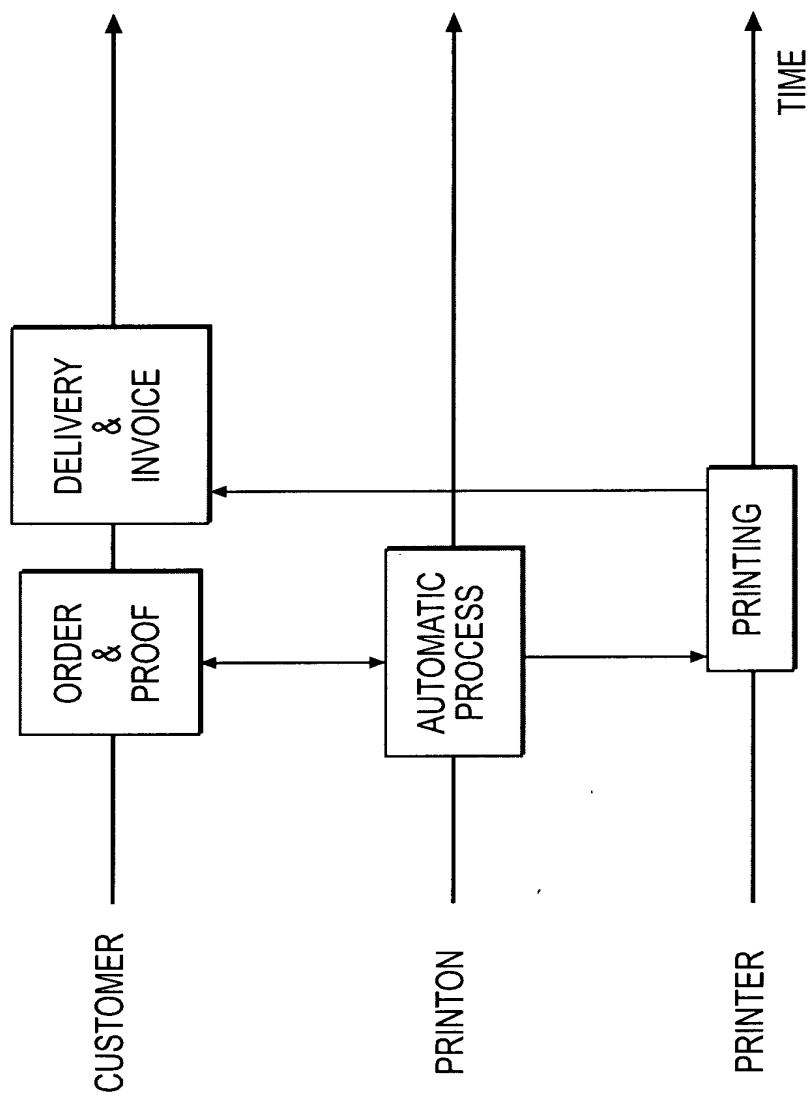


FIG. 1



THROUGHPUT TIME: 8 HOURS - 3 DAYS

FIG. 2